

LAUNDERING GUIDELINES



GENERAL GUIDELINES

- Launder separately from Non-flame Resistant Garments. Lint from these garments may affect Flame Resistance.
- Do not use any bleaching or oxidizing ingredients or any fabric softeners.
- Garments can be pre-treated and washed in warm water between 40 and 60°C (104 – 140°F) with mild detergents.
- Do not over dry to minimize shrinkage.
- Dry cleaning is effective for highly oiled or greased garments.



HOME LAUNDRY

- Permanent press or cotton cycle with cold or warm water.
- Use detergents such as Cheer or Tide. Do not use soaps as they may leave deposits on the fabric affecting Flame Resistance properties.
- Tumble dry. Permanent press for best appearance.
- Do not over dry to minimize shrinkage.



INDUSTRIAL CLEANING

- Wash temperature should not exceed 140°F.
- Recommended to use high surfactant, low alkalinity detergent.
- Wash bath pH should not exceed 10.
- Minimize soil redeposition.
- Recommend tunnel drying for smoother garments and to extend longer wear. Garment temperature should not exceed 280°F.
- Tumble dryer basket temperature should not exceed 200°F with stack temperature of 130 – 160°F.



DRY CLEANING

- Use clean perchlorethylene.
- Ensure that the solvent is completely evaporated.
- Redeposition must be avoided.